

**MODEL C-20** SECTIONAL STEEL DOORS



## WHEN STRENGTH AND IMPACT RESISTANCE ARE CRITICAL ON COMMERCIAL AND INDUSTRIAL APPLICATIONS

Wayne Dalton's Model C-20 Sectional Steel Doors are available in a wide variety of sizes and configurations. The design provides high strength at an excellent value.

Featuring 20-gauge ribbed steel sections and 20-gauge center and end stiles, the Model C-20 is available with a number of lite and insulation options.

### » 20-GAUGE STEEL CONSTRUCTION

- » PROVEN STRENGTH AND DURABILITY
- » STANDARD SIZES UP TO 22'1" HIGH AND 30'2" WIDE

# MODEL C-20

## STANDARD FEATURES OVERVIEW

### THERMAL EFFICIENCY

R-VALUE\* U-VALUE\*

| 7.64 | (with | optional | insulation) |
|------|-------|----------|-------------|
| 0.13 | (with | optional | insulation) |

#### CONSTRUCTION

| MAX HEIGHT       | 22'1" (6,736 mm)  |
|------------------|-------------------|
| MAX WIDTH        | 30'2" (9,205 mm)  |
| EXTERIOR STEEL   | 20-gauge          |
| EXTERIOR SURFACE | Ribbed            |
| STANDARD SPRINGS | 10,000 cycles     |
| EXTERIOR COLOR   | White             |
| JOINT PROFILE    | Tongue-and-groove |
|                  |                   |

#### WARRANTY

TERMS

One (1) year limited

#### **OPTIONS**

- Chain hoist operation
- Motor operation
- High cycle spring (25K, 50K, 100K)
- 3" track option
- Solid shafts
- Perimeter weatherseal
- Polystyrene insulation
- Broken cable devices
- Safety edges
- Safety photo eyes
- Special track designs
- Mullions

\*Wayne Dalton uses a calculated door section R-value and U-value for our insulated doors

## Every component and feature on the Wayne Dalton Model C-20 Sectional Steel Door is designed, engineered, and constructed for durability and stability.

Model C-20 features a unique 2" x 3" box-stile design, plus tongue-and-groove construction which adds vertical stability and strength. Stiles are continuously-bonded to the skin surface with highstrength adhesive, resulting in the strongest possible door. The surface is ribbed for even more strength. Independent tests show that Model C-20 Sectional Steel Doors are significantly stronger compared to leading competitors.

## MATERIALS AND CONSTRUCTION

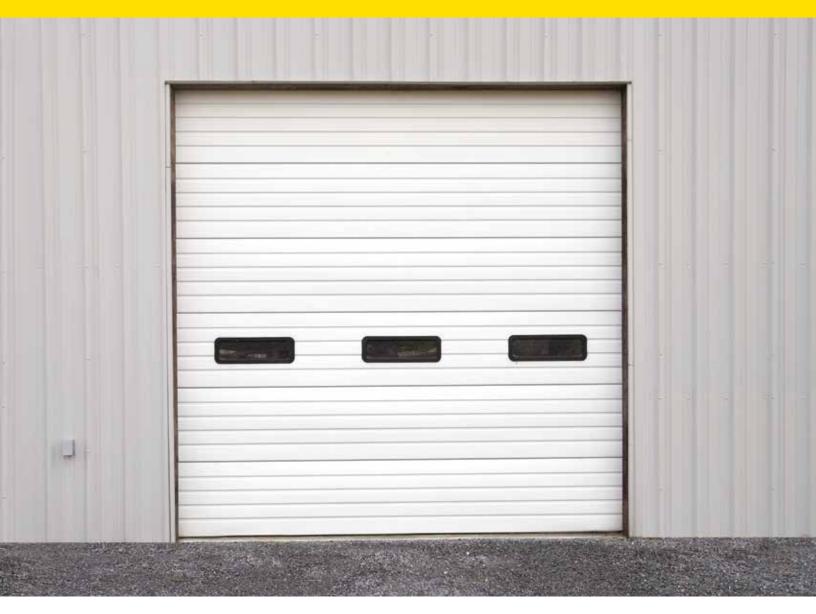
Model C-20 Sectional Steel Doors feature prefinished 20-gauge hot-dipped galvanized sections roll-formed to a full 2" thickness for ultimate strength and durability. Fully-fitted 3" wide boxed stiles are adhered with adhesive, preventing rust and leakage associated with rivets. The standard bottom door seal, along with optional seals on the perimeter and between sections, greatly reduce air leakage.

Additional options include insulation and weather stripping that provide a U-value of 0.13 and an R-value of 7.64; factory-installed vision lites or full-view sections; electric operator; and special engineering to meet wind load requirements.

Contact Wayne Dalton for additional sizes and colors.



## SECTIONAL STEEL DOORS



## LITE OPTIONS



Vision lites

## FINISH OPTION



White smooth



Full-view lites

## GENERAL OPERATING CLEARANCES

| ТҮРЕ                            | HEADROOM         |             | SIDEROOM     |             | DEPTH INTO ROOM               | CENTER LINE OF SPRINGS  |                      |
|---------------------------------|------------------|-------------|--------------|-------------|-------------------------------|-------------------------|----------------------|
|                                 | 2"<br>TRACK      | 3"<br>TRACK | 2"<br>TRACK  | 3"<br>TRACK | 2" AND 3"<br>TRACK            | 2"<br>TRACK             | 3"<br>TRACK          |
| Standard Lift Manual 12" R      | 13"-17"          | NA          |              | 5.5"        | Opening Height +18"           | Opening Height +12"     | N/A                  |
| Standard Lift Manual 15" R      | 15"-20"          | 16"-21"     | 4.5"         |             |                               | Opening Height +13"     | Opening Height +14"  |
| Standard Lift Motor Oper. 12" R | 15"-20"          | NA          |              |             | Opening Height +66"           | Opening Height +12"     | N/A                  |
| Standard Lift Motor Oper. 15" R | 15"-20"          | 18"-24"     |              |             |                               | Opening Height +13"     | Opening Height +14"  |
| High Lift Manual                | High Lift +12"   |             |              |             |                               | Opening Height +Lift    | Opening Height +Lift |
| High Lift Motor Oper.           |                  |             | 24" One Side |             | Opening Height -Lift +30"     | +6.5"                   | +7.5"                |
| Vertical Lift Manual            | Door Height +20" |             | 4.5"         | 5.5"        |                               |                         |                      |
| Vertical Lift Motor Oper.       |                  |             | 24" One Side |             | 18"                           | Double Door Height +13" |                      |
| Low Headroom Manual             | 6"-15"           | 6"-15"      | 6"           | 6″ 9"       | Opening Height +20"<br>to-26" | - N/A                   |                      |
| Low Headroom Motor Oper.        | 9"-17"           | 9"-17"      |              |             | Opening Height +66"           |                         |                      |

## PANEL/SECTION SELECTION GUIDE

| DOOR<br>WIDTH  | NUMBER OF<br>PANELS | DOOR<br>HEIGHT | NUMBER OF<br>SECTIONS |
|----------------|---------------------|----------------|-----------------------|
| Up to 8'2"     | 2                   | Up to 8'1"     | 4                     |
| 8'3" to 12'3"  | 3                   | 8'8" to 10'1"  | 5                     |
| 12'4" to 16'2" | 4                   | 10'5" to 12'1" | 6                     |
| 16'3" to 20'2" | 5                   | 12'2" to 14'1" | 7                     |
| 20'3" to 23'7" | 6                   | 14'2" to 16'1" | 8                     |
| 23'8" to 27'6" | 7                   | 16'2" to 18'1" | 9                     |
| 27'7" to 30'2" | 8                   | 18'2" to 20'1" | CALL FACTORY          |

- NOTES:
- For low headroom, springs must be rear mount to achieve minimum headroom listed.
  Front mount torsion headroom depends on drum size, and varies over the range listed.
  See approval drawing.
- 2. Side-room of 8" required, one side, for doors with chain hoist.
- 3. Headroom depends on drum size, and varies over the range listed. See approval drawing.

## TRACK SELECTION GUIDE



STANDARD LIFT



HIGH LIFT break-away is standard, straight incline is available



ROOF PITCH standard or high lift



VERTICAL LIFT break-away is standard, straight incline is available



LOW HEADROOM rear mount torsion



LOW HEADROOM front mount torsion

Architect Resource Center

Visit **wayne-dalton.com/architect-resource-center** to find our Architect Resource Center. In this tool, you will quickly find all of the specifications, drawings and documents you need to complete your project.



2501 S. State Hwy. 121 Bus., Ste 200 Lewisville, TX 75067

wayne-dalton.com



DISTRIBUTED BY:

Wayne Dalton Sales Center of Windsor 13425 Desro Dr, Tecumseh, ON N9K 0B7, Canada (519) 735-7790

© 2018 Wayne Dalton, a Division of Overhead Door Corporation. Consistent with our policy of continuing product improvement, we reserve the right to change product specifications without notice or obligation. Item 332546 08/18